



MACHINIST II

Grand Junction, CO

JOB SUMMARY

The Machinist II produces very complex machined parts by setting up/programming and operating a computer numerical control (CNC) machine; maintaining quality and safety standards; keeping records; and maintaining equipment.

ESSENTIAL FUNCTIONS *(to include, but not limited to)*

- Able to independently operate CNC machines either mill or lathe
- Consistently performs manual machine operations
- Able to conduct loading and fixturing of parts on CNC machines
- Uses math skills daily (decimal, fraction and conversion)
- Consistently able follow written work instructions
- Load stock into machines and associated fixturing
- Deburr as necessary
- Change tools and perform tool offsets as needed
- Perform machine maintenance for daily use (i.e. tool life management, coolant, oils and fluid level and accuracy)
- Must work independently and/or in a team environment
- Must meet expected throughput of production goals
- Maintain 4 or fewer reject tags per year
- Perform level 1 tasks as well
- Moderate frequency of heavy lifting (maximum weight 50lbs)
- Must be dependable and punctual
- Moderate frequency of gripping/reaching
- Manual dexterity is necessary
- Ability to stand for 8 – 10 hours a day, 5 – 6 days a week
- Understand and comply with company policy safety guidelines, quality systems requirements and housekeeping standards.
- Programming and operation of CNC machines (Mazak)
- Read blueprint or job order for product specifications such as dimensions and tolerances, and tooling instructions such as fixtures, feed rates, cutting speeds, depth of cut, and determines sequence of operations.
- Selects, positions, and secures tool in toolholder (chuck, collet, or tool post). Change tools, adjust heights and tool comps to maintain required quality output of machine.
- Inspect products during the machining operation to determine if parts meet specifications, complying with established standards and methods for inspection, testing, evaluation and calibration.
- Moves controls to position tool and workpiece in relation to each other, and to set specified feeds, speeds, offsets and depth of cut.
- Observes operation of machine and verifies conformance of machined workpiece to specifications using appropriate measuring tools such as calipers, micrometers and gauges.
- Maintain equipment by completing preventive maintenance requirements; following manufacturer's instructions; troubleshooting malfunctions; reports need for machine repairs.
- Ability to work independently and/or in a team environment
- Sets up/programs and operates machines and equipment other than machine tools.
- Ability to inspect and measure components using appropriate measuring tools



- Must be able to manage multiple ongoing tasks as necessary.
- Understand and comply with company policy safety guidelines, quality systems requirements and housekeeping standards
- Ability to perform machine maintenance for daily use (i.e. tool life management, coolant, oils and fluid level and accuracy)

ABOUT LEITNER-POMA OF AMERICA, INC.

Leitner-Poma of America offers a complete line of cable transport systems, including surface lifts, chairlifts, gondolas, MiniMetro® urban transport, trams, inclined elevators, industrial trams, etc. Our experience and flexibility allow us to design, engineer, manufacture and maintain transportation systems, which are precisely adapted to the changing needs of our customers; including electrical and mechanical upgrades, technical support, gearbox inspections and repairs, and installation for systems throughout North America.

Leitner-Poma of America, Inc. is a North American subsidiary of Poma S.A., a corporation with headquarters in Voreppe, France and Leitner Technologies, a corporation with headquarters in Sterzing, Italy.

BENEFITS

The Leitner-Poma Team is Family! We care about each other, both inside and outside of work. We believe that investing in our team in meaningful ways is important. We offer:

- Comprehensive competitive package of benefits that offers our team members a choice in health care with a base plan that is 100% company sponsored for team members and their families
- 401k partnered with a 25% company match after one year of employment
- Paid Personal Time, providing a combination of vacation time and sick leave accrual which grows based on an team member's tenure
- Paid Holidays
- Other company benefits and perks

BASIC QUALIFICATIONS

- High School diploma/GED
- English Proficiency
- Must be 18 years of age
- 3-4 years Previous experience in CNC programming and set-up and or associates in machine school technologies.

Starting wage \$18.00 an hour (depending on experience of candidate) with an increase to \$19.00 an hour at time of conversation from temporary status. Also at the time of conversion additional pay for the night shift \$5.00 an hour as well as a weekend differential at 4 paid hours would be available for individuals working these shifts.